

Steadymig 220 Part No. 291120



“Industrial Quality”

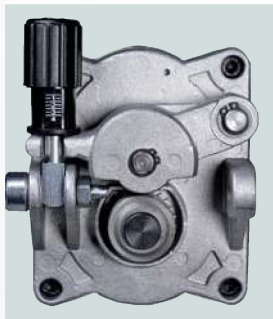
The Steadymig 220 is a compact MIG/MAG unit with an operating range of 30 to 220 amps. As a compact unit, it combines power source, wire feed unit and control system in one cabinet and is suitable for use with gas or no-gas MIG welding. The unit is completed with a 3 metre MIG gun, earth lead, regulator, wheels and bottle rack. The Steadymig 220 is the ideal unit for small sized businesses, light engineering, body shops, sheetmetal work, orchards, farms and home workshops, due to the input voltage being 230 volt single phase.

The machine offers excellent welding characteristics, with the choice of eight voltage adjustments. This makes it suitable for welding with most gas shielded welding wires and small diameter flux cored wires.

The unit is fitted with a spot timer, for MIG spot welding. The machine is equipped with a simple but sturdy two wheel wire drive assembly, capable of feeding 0.6 to 1.0mm diameter wires, through a 260 Amp MIG gun. The Steadymig 220 is extremely mobile, and by fitting a suitable input power plug, a spool of wire and a bottle of shielding gas, the machine is ready for action.

- Simple operation
- Extremely mobile
- Robust
- 230 Volt Primary Input
- Fan Cooled
- 30 - 220 Amp Current Range

Primary Volts	230 Volt Single Phase
Primary Draw	35 Amps @ 20% Duty Cycle
Recommended Fuse	25 Amp Slow Blow
Current Range	30 – 220 Amps
Open Circuit Voltage Range	19 - 34 Volts
Duty Cycle @ 20%	200 Amps 24.0 Volts
Duty Cycle @ 60%	125 Amps 20.5 Volts
Duty Cycle @ 100%	95 Amps 18.8 Volts
Wire Sizes	0.6 – 1.0mm
Drive System	Single with Pressure Roller
Weight	58 kg
Dimensions L x W x H	830 x 500 x 740mm
Warranty	18 months



Simple, but sturdy, wire drive assembly. Solid aluminium components with drive rollers top and bottom.

Very powerful drive motor.

Comes complete with:

- Bottle Rack
- Spot Timer
- Earth Lead
- Argon Regulator
- 3m Mig Gun

CONSUMABLES

Description	Sold Per Pkt	Item No	Part No
401 6 62 HD Nozzle 16 Bore 3 Rec	2	231306	TREGNOZ401662
403 22 30 0.8mm Surestart Con Tip	10	231363	TREGTIP4032230
403 22 35 0.9mm Surestart Con Tip	10	231364	TREGTIP4032235
403 22 1.0 1.0mm Surestart Con Tip	10	231365	TREGTIP4032210
403 22 364 1.2mm Surestart Con Tip	10	231366	TREGTIP40322364
403 22 52 1.3mm Surestart Con Tip	10	231367	TREGTIP4032252
404 20 Tough Lock Retaining Head	2	231330	TREGHEAD40420
415 35 15 0.9mm Std Liner 5 metre		231159	TREGLIN4153515
Drive Rollers - refer to page 62			

PROLINE
professional welding supplies